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## **Centra Linear Valve** VDE...C

2-Way Small Linear Valve PN25 Pressure-balanced

## APPLICATION

Single-seated 2-way valves for modulating control of hot/ chilled water in heating, ventilating and air conditioning systems.

These valves are designed especially for flow control in hydraulic systems with high temperatures and pressures, such as district heating systems. It can also be used in combination with 300 N actuators M6410/M7410 as well as with 400 N actuators ML7430/35 and ML6435.

Because of the pressure-balanced plug, the close-off pressure is equal to the system pressure.

In combination with dedicated actuators the VDE..C-SV safety linear valves are approved according DIN EN 14597 and marked with CE0035 e.g. for district heating application.

## **SPECIAL FEATURES**

- Pressure-balanced
- Supplied with manual adjustment cap for start-up
- Small size
- Threaded and soldered connection sets
- Low seat leakage rate
- Metal-to-metal seating for long life span
- Easy mounting of actuator via standard M30 x 1,5 screw connection
- Special versions are approved according to DIN EN 14597 in combination with dedicated actuators

## **TECHNICAL DATA**

Media	
Medium:	Water with max. 50 % glycol according to VDI 2035
Operating temperature	
DN15 - DN32:	2130 °C
Connection/Sizes	
Valve size:	DN15 - DN32
Actuator:	M30 x 1.5 mm
Specifications	
Model:	2-way valve
Action:	Stem up to close
Stroke:	6.5 mm
Rangeability:	50:1
Nominal pressure rating:	PN 25
Leakage rate:	≤0.05 % of k <sub>VS</sub>
Port connection:	Flat sealing





## CONSTRUCTION



VDE...C are available in four sizes, from DN15 through DN32. This description refers to size DN25.

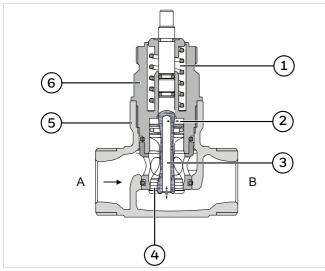
A built-in return spring ① produces the closing force on the port A to port B. The valve is supplied with a screwed-on valve cap for manual operation and for protection of the system.

This allows the system to be filled and set up for the initial heating / cooling during the building construction phase without the use of a controller or actuator.

The medium flows through the valve from port A to port B, in the direction of the arrow mark on the valve body.

The flow rate is limited by the setting of the valve plug  $\oplus$ , which is positioned either using the manually adjustable valve cap or by an actuator. Maximum stroke means maximum flow rate.

In order to be able to close precisely against high pressure differences, the valve compensates pressure differences by means of a cone stem boring ③ connecting to a compensation chamber ②.



- 1 Return spring
- 2 Compensation chamber
- 3 Cone stem boring
- 4 Valve plug
- 5 Valve body
- 6 Valve insert

Components	Materials
Stem	Stainless steel
Valve body	Red bronze
	External thread per
	ISO 228-1
Not depicted components:	
Seat	Stainless steel
Plug	Stainless steel
	EPDM seals

## **INSTALLATION GUIDELINES**

#### Setup requirements

1 2

- When installing the valve, ensure that the flow direction corresponds with the arrow direction on the valve body
- The valve must not be mounted with the stem pointing below the horizontal
- The valve should be installed stress-free. External threaded or soldered connection sets are available
- The installation of a strainer is strongly recommended; in district heating systems, it is obligatory
- Make sure that water hammers are avoided
- For pressure test, the valve (with actuator) must be open
- The adjustment cap must be removed from the valve only when an actuator is fitted
- The water must not contain more than 50 % glycol according to VDI 2035 requirements

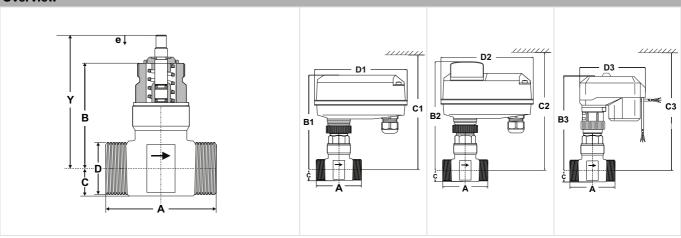
## **TECHNICAL CHARACTERISTICS**

#### Close off pressure ratings in kPa

Actuator		Valve Size						
Model	Force	DN15	DN20	DN25	DN32	DN40		
M6410C M6410L M7410C M7410E	300 N	1600 kPa	1600 kPa	1600 kPa	1600 kPa	1600 kPa		
ML6435B ML7430E ML7435E	400 N	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa		

### DIMENSIONS





DN	D	D A B		с	Adjustment dimension (Valve in closed position)	Stroke		L7435 L6435		м	L7430	DE	N	Л6410 Л6410 Л7410 Л7410	L C
					Y	е	B1	C1	D1	B2	C2	D2	B3	C3	D3
15	G <sup>3</sup> /4"	65	59	18	77		140	220	126	156	236	126	146	226	109
20	G1"	70	67	18	85	6.5	148	228	126	164	244	126	154	234	109
25	G1 <sup>1</sup> /4"	75	69	23	87	0.5	150	230	126	166	246	126	156	236	109
32	G1 <sup>1</sup> / <sub>2</sub> "	100	89	25	107		170	250	126	186	266	126	176	256	109

Note: All dimensions in mm unless stated otherwise.

## **ORDERING INFORMATION**

The following tables contain all the information you need to make an order of an item of your choice. When ordering, please always state the type, the ordering or the part number.

#### Naming key linear valves

VD	E	15	С	0.25	RB	- SV
Type of valve	Type of thread	DN	PN	k <sub>vs</sub> -value	Special (optional)	Special (optional)
VD = 2-way small linear valve	E = External	15 20	C = 25	0.25 0.4	RB = Red Bronze/ Pressure balanced	SV = Safety valve
Valvo		25		0.63		
		32		1.0		
				1.6		
				2.5		
				4.0		
				6.3		
				10		

#### 2-way small linear valve

DN	k <sub>vs</sub> -value	Connection	Nominal pressure	Description	OSNo.
15	0.25	external thread	PN25	2-way small linear valve, external thread, DN15, PN25, $k_{vs}0.25$	VDE15C0.25RB
15	0.4	external thread	PN25	2-way small linear valve, external thread, DN15, PN25, $k_{vs}0.4$	VDE15C0.4RB
15	0.63	external thread	PN25	2-way small linear valve, external thread, DN15, PN25, $k_{vs}0.63$	VDE15C0.63RB
15	1.0	external thread	PN25	2-way small linear valve, external thread, DN15, PN25, $k_{vs}1.0$	VDE15C1.0RB
15	1.6	external thread	PN25	2-way small linear valve, external thread, DN15, PN25, $k_{\text{VS}}$ 1.6	VDE15C1.6RB
20	2.5	external thread	PN25	2-way small linear valve, external thread, DN20, PN25, $k_{vs}2.5$	VDE20C2.5RB
20	4.0	external thread	PN25	2-way small linear valve, external thread, DN20, PN25, $k_{vs}4.0$	VDE20C4.0RB
25	6.3	external thread	PN25	2-way small linear valve, external thread, DN25, PN25, $k_{\text{Vs}}6.3$	VDE25C6.3RB
32	10	external thread	PN25	2-way small linear valve, external thread, DN32, PN25, $k_{vs}10$	VDE32C10RB

#### 2-way small linear valves - safety valves according to DIN EN 14597

DN	k <sub>vs</sub> - value	Connection	Nominal pressure	Description	OSNo.
15	0.25	external thread	PN25	2-way small valve, external thread, DN15, PN25, $k_{vs}$ 0.25, SV	VDE15C0.25RB-SV
15	0.4	external thread	PN25	2-way small valve, external thread, DN15, PN25, $k_{vs}$ 0.4, SV	VDE15C0.4RB-SV
15	0.63	external thread	PN25	2-way small valve, external thread, DN15, PN25, $k_{\text{vs}}$ 0.63, SV	VDE15C0.63RB-SV
15	1.0	external thread	PN25	2-way small valve, external thread, DN15, PN25, $k_{vs}$ 1.0, SV	VDE15C1.0RB-SV
15	1.6	external thread	PN25	2-way small valve, external thread, DN15, PN25, $k_{vs}$ 1.6, SV	VDE15C1.6RB-SV
20	2.5	external thread	PN25	2-way small valve, external thread, DN20, PN25, $k_{vs}$ 2.5, SV	VDE20C2.5RB-SV
20	4.0	external thread	PN25	2-way small valve, external thread, DN20, PN25, $k_{vs}$ 4.0, SV	VDE20C4.0RB-SV
25	6.3	external thread	PN25	2-way small valve, external thread, DN25, PN25, $k_{vs}$ 6.3, SV	VDE25C6.3RB-SV
32	10	external thread	PN25	2-way small valve, external thread, DN32, PN25, $k_{vs}$ 10, SV $$	VDE32C10RB-SV

Note: Only in combination with the linear actuators ML6435B1008, ML6435B1016 and ML7435E1004.

#### Accessories

#### **Overview associated actuators**

	Control signal							
Valve stroke		3-point	010 V					
	(230)	/ AC or 24 V AC power supply)	(24 V AC power si	upply)				
6.5 mm		M6410C M6410L M7410C ML6435B	M7410E ML7430E ML7435E					
	Description	n	Power Supply	Part No.				
	M7410C	Actuator: 6.5 mm stroke, 300 N, 3-point	t / floating					
			24 V AC	M7410C1015				
	M6410	Actuator: 6.5 mm stroke, 300 N, 3-point	t, floating					
		Manual override	24 V AC	M6410C2031				
		Manual override, 2 auxiliary switches		M6410C4037				
		Manual override	230 V AC	M6410L2031				
		Manual override, 2 auxiliary switches		M6410L4037				
	M7410E	Actuator: 6.5 mm stroke, 300 N, 0/2 - 1						
			24 V AC	M7410E1028				
		Manual override	24 V AC	M7410E2034				
		Manual override, 2 auxiliary switches	24 V AC	M7410E4030				
	ML6435B	5B Actuator: 6.5 mm stroke, 400 N, 3-point, floating						
		Spring return retract	24 V AC	ML6435B1008				
			230 V AC	ML6435B1016				
	ML7430E	Actuator: 6.5 mm stroke, 400 N, 0/2 - 1	0 V, modulating					
		Manual override	24 V AC	ML7430E1005				
	ML7435E	Actuator: 6.5 mm stroke, 400 N, 0/2 - 1	0 V, modulating					
		Spring return retract	24 V AC	ML7435E1004				

#### Naming key linear valves accessories

ASV	-CS	-20	-0	-F
Accessories for V&A	Range	DN	Fitting type	Sealing type
ASV = Accessories for V&A	CS = Connection set	15 20 25 32	O = Outer thread W = Welded	F = Flat

	ASV-CS-xx-O-F2	Flat connection set				
		Consisting of one union nut, one tailpiece with external thread and one gasket				
		$a = G^{3}/_{4}$ " $b = R^{1}/_{2}$ "	DN15	ASV-CS-15-O-F2		
		a = G1" b= R <sup>3</sup> /4"	DN20	ASV-CS-20-0-F2		
		a = G1 <sup>1</sup> /4" b = R1"	DN25	ASV-CS-25-O-F2		
		$a = G1^{1}/_{2}$ $b = R1^{1}/_{4}$ "	DN32	ASV-CS-32-0-F2		
	ASV-CS-xx-W-F2	Flat connection set				
		Consisting of one union nut, one welded tailpiece and one gasket				
		a = G <sup>3</sup> /4" c = Ø 16	DN15	ASV-CS-15-W-F2		
		a = G <sup>3</sup> /4" c = Ø 20	DN20	ASV-CS-20-W-F2		
		a = G1 <sup>1</sup> /4" c = Ø 27	DN25	ASV-CS-25-W-F2		
		a = G1 <sup>1</sup> / <sub>2</sub> " c = Ø 32	DN32	ASV-CS-32-W-F2		



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For more information **homecomfort.resideo.com/europe** Ademco 1 GmbH, Hardhofweg 40, 74821 MOSBACH, GERMANY Phone: +49 6261 810 Fax: +49 6261 81309

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